**I.**

**Training requirements within the scope of the Work**

**Scope of training** in days (the day is 8 hours) and **number of employees** for training of each individual proffesions.

**Operators (printers)**: six persons

* three printers first shift
* three printers second shift

Extent of the training:

* introducing with new PLC system
* introducing with the control console operating (DOS control console)
* introducing with new cam switch/timing unit
* introducing with upgrade of double sheet detection
* introducing with thermoregulation unit operating
* introducing with machine modification for photopolymer plates run

Trainnig duration: 1 day (1st shift / 2nd shift)

**Electricians / Mechanics:** six persons

* three Mechanics
* three Electricians

Extent of the training:

* introducing with all of mechanical and electrical repairs, adjustments and set ups on the machine within the scope of the contract
* introducing with new PLC system
* introducing with the control console operating (DOS control console)
* introducing with new cam switch/timing unit
* introducing with upgrade of double sheet detection
* introducing with thermoregulation unit operating
* introducing with machine modification for photopolymer plates run

Trainnig duration: 2 days

**Production support by the Contractor´s engineer** within the scope of 2 days during the final test running, which is also suitable for the finalizing of the training.

The trainnig can be done in German or English language.

**II.**

**Machine test requirements within the scope of the Work**

* STC prepare printing plates and consumables for the printing test of the machine,
* Printing test of the Machine will be attanded by the Contractor´s engineers and will be done before general overhaul of the Machine in a range of 0,5 working days (max. 5 hours),
* The same test will be done after finalizing of the general overhaul,
* Results of both tests will be compared and agreed by both Contracting Parties with acceptance of the Protocol No. 1 (art. IV par. 7 letter a))
* Two-month machine test operation starts after signature of Protocol No.1. During this period is STC allowed to run standard production onto machine.
* The Protocol No.2 will be signed after one-month machine test (art. IV par. 7 letter b)) and the rest of payment (20%) will be settled.
* The warranty period of 12 months shall commence on the date of signing of Protocol No.2